



Ford 2008 F250 / F350 Front Bumper Replacement Installation Instructions

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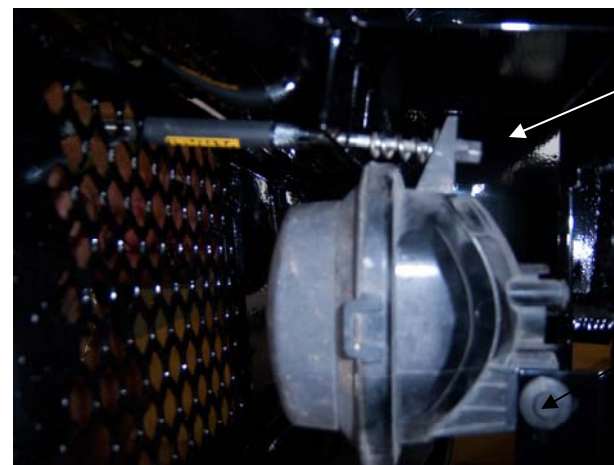
- 1) Remove hood release latch from factory assembly on factory bumper. Set aside and retain factory hardware for future installation.
- 2) Remove 4 bolts beside tow hooks to remove factory bumper using an 18mm socket. (SEE FIGURE 1)
- 3) Remove tow hooks using 15mm socket.
- 4) Remove fog lights from factory bumper retain plastic pins and adjusting screw assembly for future installation.
- 5) Remove casing from factory fog lights and discard. Install fog lights to brackets located on backside of new bumper using hardware removed in step 2. (see figure 2)

Tools Needed

- 2 - 19mm wrenches or sockets
- 1 - 18mm socket
- 1 - 15mm socket
- 1 - 13mm wrench or socket
- 1 - 10mm wrench or socket
- 1 - Phillips head and Flat head screw driver



FIGURE 1



Adjusting
screw
assembly

pins

FIGURE 2

6) Install truck frame brackets using 4 - 1 1/2 in. bolts and 2 - 7/16in. Bolts.
(see figure 3)

7) Lift bumper to truck frame brackets then insert 8 - 1 1/2in. Bolts, washers and nuts.

8) Insert safety brackets using 4 - 1 1/2in. Bolts, washers and nuts. (See Figure 5)

9) Adjust bumper to satisfaction and tighten all of the bolts with 75 lbs of torque.

10) Install tow hook removed in step 2 with original hardware. Plug in wiring harness to fog lights.

11) Install hood release latch removed in step 1 to bracket on new bumper.

Installation Kit Provided

2 Frame Brackets

2 Safety Brackets

Hardware Provided

14 - 1 1/2in. x 1/2in. Bolts

2 - 1 1/4in. x 1/2in. Bolts

2 - 7/16in. Bolts

16 - 1/2in. Washers & Nuts

2 - 7/16in. Washers & Nuts



Figure 3



Figure 4